

# Hydraulic ring force transducer Geotechnical version up to 6,000 kN Model F6171

WIKA data sheet FO 52.23

## Applications

- Civil engineering and special construction
- Tunnel construction
- Mining (surface and underground)
- Surveying and bridge building
- Slope stabilisation, retaining walls and excavations

## Special features

- Measuring ranges 0 ... 800 kN to 0 ... 6,000 kN
- Relative linearity error  $\pm 1.0$  % with analogue pressure gauge,  $\pm 0.5$  % with digital pressure gauge or pressure sensor
- Piston stroke  $\leq 0.5$  mm
- Operates without supply voltage
- Case and piston made of galvanised steel



Hydraulic ring force transducer, model F6171

## Description

The model F6171 hydraulic ring force transducer, geotechnical version, is available in nominal size NS 827 up to 6,000 kN. The ring force transducers in geotechnical version are hydraulic force measuring units which, in conjunction with measuring or display instruments, can directly display the measured values or output them as an analogue signal. It is an extremely robust design in line with the requirements of geotechnical engineering.

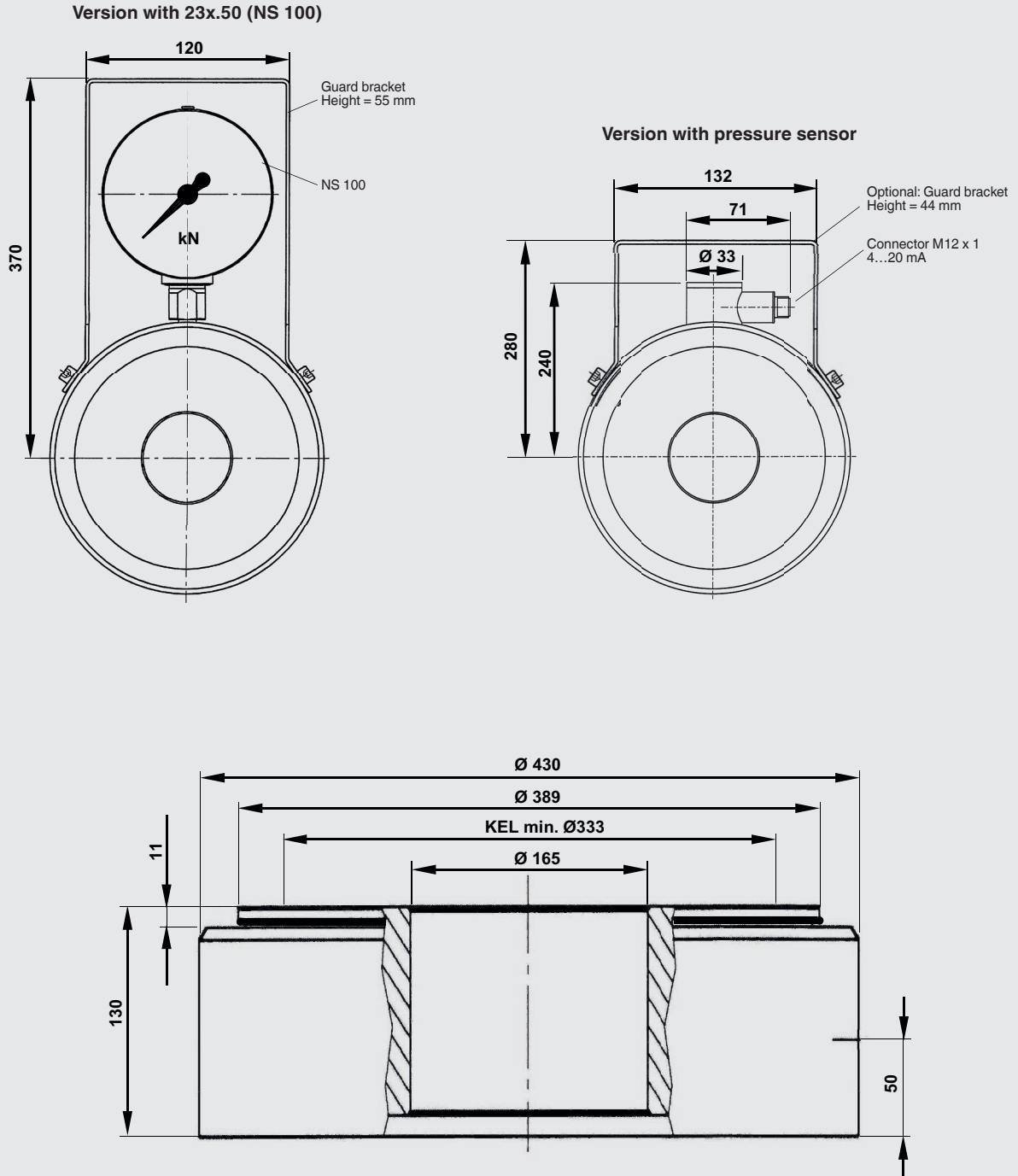
The force is measured using the principle of hydraulics - the force acting on a piston leads to a pressure increase. This is then visualised, either directly by a connected display instrument or converted by means of a pressure sensor into an analogue signal.

With these hydraulic force measuring units, clamping forces are detected at the anchor head in a simple way and brought directly to the display. The force measuring units are used for continuous monitoring of anchors and other bracing rods/cables. Applications for hydraulic force measuring units can be found in the field of geotechnology in various fields such as tunnel construction, bridge building and slope stabilisation.

## Specifications per VDI/VDE/DKD 2638

Model F6171	
<b>Rated force <math>F_{nom}</math></b>	0 ... 800 kN to 0 ... 6,000 kN
<b>Nominal size</b>	NS 383
<b>Display</b> <ul style="list-style-type: none"> <li>■ Standard</li> <li>■ Option</li> </ul>	Pressure gauge 23x.50 (NS 100) Digital pressure gauge DG-10 Pressure sensor (on request)
<b>Relative linearity error <math>d_{lin}</math></b> <ul style="list-style-type: none"> <li>■ Standard</li> <li>■ Option</li> </ul>	$\leq \pm 1.0 \% F_{nom}$ (analogue display) $\leq \pm 0.5 \% F_{nom}$ (pressure sensor/digital pressure gauge)
<b>Temperature effect on</b> <ul style="list-style-type: none"> <li>■ the characteristic value <math>TK_C</math></li> <li>■ the zero signal <math>TK_0</math></li> </ul>	1 % $F_{nom}/10 K$ 1 % $F_{nom}/10 K$
<b>Limit force <math>F_L</math></b>	100 % $F_{nom}$
<b>Breaking force <math>F_B</math></b>	> 130 % $F_{nom}$
<b>Rated displacement <math>s_{nom}</math></b>	< 0.5 mm
<b>Rated temperature range <math>B_{T, nom}</math></b>	-30 ... +60 °C
<b>Ingress protection (per EN/IEC 60529)</b> <ul style="list-style-type: none"> <li>■ Analogue display</li> <li>■ Pressure sensor/digital pressure gauge</li> </ul>	IP65 IP67
<b>Case</b> <ul style="list-style-type: none"> <li>■ Standard</li> <li>■ Option</li> </ul>	Steel, galvanised Stainless steel
<b>Piston</b> <ul style="list-style-type: none"> <li>■ Standard</li> <li>■ Option</li> </ul>	Steel, galvanised Stainless steel
<b>Guard bracket</b> <ul style="list-style-type: none"> <li>■ Analogue display</li> <li>■ Pressure sensor/digital pressure gauge</li> </ul>	yes optional
<b>Mounting type</b> <ul style="list-style-type: none"> <li>■ Analogue display</li> <li>■ Pressure sensor/digital pressure gauge</li> <li>■ Option</li> </ul>	direct direct Capillary, measuring hose for "separation without any losses"
<b>Analogue output</b> <ul style="list-style-type: none"> <li>■ Supply voltage</li> <li>■ Load</li> <li>■ Electrical connection</li> <li>■ Option</li> </ul>	4 ... 20 mA, 2-wire, DC 0 ... 30 V for current output $\leq (UB - 6 V)/0.024 A$ Circular connector M12 x 1, 4-pin Hand-held measuring instrument ViSens E3908
<b>Fill fluid</b>	Glycerine 70 %, water 30 %
<b>Force introduction</b>	as full-faced as possible, min. 75 % of the piston diameter
<b>Weight in kg</b>	122

## Dimensions in mm



The sealed threaded connections of the hydraulic force transducer must not be loosened!  
Non-compliant handling invalidates the warranty and a measuring function is no longer assured.

Version		Display
Rated force	System pressure	23x.50
kN	bar	
800	100	■
1,300	160	■
2,000	250	■
2,500	315	■
3,500	400	■
4,000	500	■
5,000	600	■
6,000	700	■

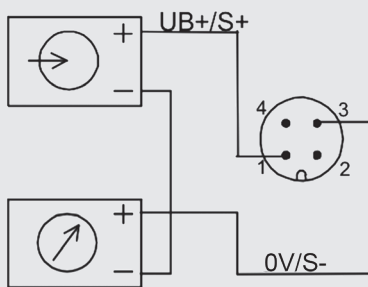
Other rated loads and versions on request

■ = possible selection

## Pin assignment, analogue output

### Output 4...20 mA, 2-wire

Circular connector M12 x 1, 4-pin



4...20 mA (2-wire)		
	Pin	Connection identification
Supply UB+	1	brown
Supply 0V/UB-	3	blue
Signal S+	1	brown
Signal S-	3	blue
Shield ⊕	case	case

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