## Float switch <br> For industrial applications, PNP or NPN switching outputs Model GLS-1000

## Applications

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems


## Special features

- Replacement of traditional PNP/NPN limit level switches with float switches
- Several switch points and parallel temperature monitoring in a single instrument
- Distance of $\geq 2.5 \mathrm{~mm}$ between individual switch points enables the monitoring of very small level changes
- High accuracy of $\leq 1 \mathrm{~mm}$ allows reliable level monitoring


## Description

The innovative model GLS-1000 float switch has been developed for monitoring the levels of liquids. It combines the advantages of the proven and robust float-based measuring principle with modern digital switching technology with PNP and NPN output signals. The GLS-1000 is suitable for a multitude of media, such as, for example, oil, water, diesel and refrigerants.


Fig. left: With cable outlet and float from Buna Fig. right: With circular connector M12 x 1 and cylindrical float

## Measuring principle

A permanent magnet built into the float, through its magnetic field, activates the semiconductor sensors built into the guide tube. The switching operation is contact-free and free from wear. Since no mechanical switching process is triggered, the sensor offers an unlimited number of switching cycles.

Depending on customer wishes, the switching functions of normally open and normally closed can be realised as PNP or NPN outputs for the defined switch position.
$\square$ Part of your business

## Specifications

| Float switch, model GLS-1000 | Level | Temperature |
| :---: | :---: | :---: |
| Measuring principle | The semiconductor level switch is triggered by a magnet within the float | Pt100/Pt1000 measuring resistor in pipe end |
| Measuring range | Guide tube length L: $60 \ldots 1,000 \mathrm{~mm}$ [2.4 ... 39.4 in ] | Pt100/Pt1000 measuring resistor |
| Output signal | Up to 4 switch points, PNP or NPN | - Pt100, 2-wire, class B per DIN EN 60751 <br> - Pt1000, 2-wire, class B per DIN EN 60751 |
| Switching function | Alternatively normally open (NO) or normally closed (NC) - on rising level |  |
| Switch position | Specified in mm , starting from the upper sealing face, selectable in 2.5 mm increments ( 0.1 inch increments) <br> At the end of the guide tube $\approx 45 \mathrm{~mm}[\approx 1.8 \mathrm{in}]$ cannot be used for switch positions. |  |
| Switching current | Max. 200 mA |  |
| Total current consumption | Per switching output: max. $10 \mathrm{~mA}+$ switching current |  |
| Switch point accuracy | $\pm 1 \mathrm{~mm}$ |  |
| Power supply | DC 5... 30 V |  |
| Mounting position | $\pm 30^{\circ}$ |  |
| Process connection | G 1, installation from outside G $11 / 2$, installation from outside G 2, installation from outside G $3 / 8$, installation from inside ${ }^{1)}$ $\mathrm{G} 1 / 2$, installation from inside |  |
| Material - Wetted <br> - Non-wetted | Process connection, guide tube: Stainless steel 316Ti <br> Float: See table on page 3 <br> Case: Stainless steel 316Ti <br> Electrical connection: See table below |  |
| ```Permissible temperatures \square Medium - Ambient \| Storage``` | $\begin{aligned} & -40 \ldots+80^{\circ} \mathrm{C}\left[-40 \ldots+176^{\circ} \mathrm{F}\right] \\ & -40 \ldots+110^{\circ} \mathrm{C}\left[-40 \ldots+230^{\circ} \mathrm{F}\right]^{2)} \\ & -40 \ldots+80^{\circ} \mathrm{C}\left[-40 \ldots+176^{\circ} \mathrm{F}\right] \\ & -30 \ldots+80^{\circ} \mathrm{C}\left[-22 \ldots+176^{\circ} \mathrm{F}\right] \end{aligned}$ |  |


| Electrical connections | Ingress protection per IEC/EN $60529{ }^{\text {4) }}$ | Material | Cable length |
| :---: | :---: | :---: | :---: |
| Circular connector M12 x 1 (4-, 5- or 8-pin) ${ }^{\text {3) }}$ | IP65 | TPU, brass | - |
| Cable outlet | IP67 | PVC | - $2 \mathrm{~m}[6.5 \mathrm{ft}]$ <br> - $5 \mathrm{~m}[16.4 \mathrm{ft}]$ <br> other lengths on request |
| Cable outlet | IP67 | PUR |  |
| Cable outlet ${ }^{5}$ | IP67 | Silicone |  |

[^0]| Float | Form | Outer diameter Ø D | Height H | Operating pressure | Medium temperature | Density | Material |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Cylinder ${ }^{1)}$ | 44 mm [1.7 in] | 52 mm [2.0 in] | $\begin{aligned} & \leq 16 \mathrm{bar} \\ & {[\leq 232 \mathrm{psi}]} \end{aligned}$ | $\begin{aligned} & \leq 110^{\circ} \mathrm{C} \\ & {\left[\leq 230^{\circ} \mathrm{F}\right]} \end{aligned}$ | $\begin{aligned} & \geq 750 \mathrm{~kg} / \mathrm{m}^{3} \\ & {\left[46.8 \mathrm{lbs} / \mathrm{tt}^{3}\right]} \end{aligned}$ | 316 Ti |
|  | Cylinder ${ }^{2)}$ | 30 mm [1.2 in] | 36 mm [1.4 in] | $\begin{aligned} & \leq 10 \mathrm{bar} \\ & {[\leq 145 \mathrm{psi}]} \end{aligned}$ | $\begin{aligned} & \leq 110^{\circ} \mathrm{C} \\ & {\left[\leq 230^{\circ} \mathrm{F}\right]} \end{aligned}$ | $\begin{aligned} & \geq 850 \mathrm{~kg} / \mathrm{m}^{3} \\ & {\left[53.1 \mathrm{lbs} / \mathrm{tt}^{3}\right]} \end{aligned}$ | 316 Ti |
| $\square$ | Cylinder | 25 mm [1.0 in] | 20 mm [0.8 in] | $\begin{aligned} & \leq 16 \mathrm{bar} \\ & {[\leq 232 \mathrm{psi}]} \end{aligned}$ | $\begin{aligned} & \leq 80^{\circ} \mathrm{C} \\ & {\left[\leq 176{ }^{\circ} \mathrm{F}\right]} \end{aligned}$ | $\begin{aligned} & \geq 750 \mathrm{~kg} / \mathrm{m}^{3} \\ & {\left[46.8 \mathrm{lbs} / \mathrm{tt}^{3}\right]} \end{aligned}$ | Buna / NBR |
|  | Ball ${ }^{3)}$ | 52 mm [2.0 in] | 52 mm [2.0 in] | $\begin{aligned} & \leq 40 \mathrm{bar} \\ & {[\leq 580 \mathrm{psi}]} \end{aligned}$ | $\begin{aligned} & \leq 110^{\circ} \mathrm{C} \\ & {\left[\leq 230^{\circ} \mathrm{F}\right]} \end{aligned}$ | $\begin{aligned} & \geq 750 \mathrm{~kg} / \mathrm{m}^{3} \\ & {\left[46.8 \mathrm{lbs} / \mathrm{tt}^{3}\right]} \end{aligned}$ | 316 Ti |

1) Not with process connection $G$
2) Max. 2 switching outputs or 1 switching output + Pt100/Pt1000, not with process connection G $11 / 2$, G 2, max. $300 \mathrm{~mm}[11.8 \mathrm{inch}]$ 3) Not with process connection G 1, G $11 / 2$

## Connection diagram

Circular connector M12 x 1 (4-pin)


## 1 switch point

$U_{+}=1$
$\mathrm{U}-=3$
SP1 $=4$

## 2 switch points

$U_{+}=1$
$S P 2=2$
$\mathrm{U}-=3$
SP1 $=4$

Circular connector M12 x 1 (5-pin)


## 1 switch point + temperature output

| U+ | $=1$ |
| :--- | :--- |
| $U_{-}$ | $=3$ |
| SP1 | $=4$ |
| Pt100, Pt1000 | $=2 / 5$ |

## 3 switch points

$U_{+}=1$
SP2 $=2$
$\mathrm{U}-=3$
SP1 $=4$
SP3 $=5$

Circular connector M12 x 1 (8-pin)


| $U_{+}$ | $=1$ |
| :--- | :--- |
| $\mathrm{U}-$ | $=3$ |
| Pt100, Pt1000 | $=7 / 8$ |
| SP1 | $=4$ |
| SP2 | $=2$ |
| SP3 | $=5$ |
| SP4 | $=6$ |

Pin assignment depends upon the output signal combination ( 2,3 or 4 switch points, with option of $\mathrm{Pt100}$ or Pt 1000 ); otherwise, pins are not assigned

Cable outlet


| Legend |  |
| :--- | :--- |
| SP1-SP4 | Switch points |
| U+ | Positive power supply terminal |
| U- | Negative power supply terminal |
| WH | White |
| BN | Brown |
| GN | Green |
| YE | Yellow |
| GY | Grey |
| PK | Pink |
| BU | Blue |
| RD | Red |


| Electrical safety |  |
| :--- | :--- |
| Short-circuit resistance | SP1 / SP2 / SP3 / SP4 vs. U- |
| Reverse polarity protection | U+ vs. U- |
| Insulation voltage | DC 500 V |
| Overvoltage protection | DC 40 V |

## Dimensions in mm [in]



Legend
L Guide tube length
T Non-usable range for switch positions

Dead band T float switch in mm [in] (from sealing edge)

| Process connection | Outer diameter float Ø D |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \varnothing 30 \mathrm{~mm} \\ & {[1.2 \mathrm{in}]} \end{aligned}$ | $\begin{aligned} & \varnothing 44 \mathrm{~mm} \\ & {[1.7 \mathrm{in}]} \end{aligned}$ | $\begin{aligned} & \begin{array}{l} \varnothing 52 \mathrm{~mm} \\ {[2.0 \mathrm{in}]} \end{array} \end{aligned}$ | $\begin{aligned} & \varnothing 25 \mathrm{~mm} \\ & {[1.0 \mathrm{in}]} \end{aligned}$ |
| G 1 | 30 mm [1.2 in] | - | - | 25 mm [1.0 in] |
| G 1 11/2 | 30 mm [1.2 in] | 40 mm [1.6 in] | - | 25 mm [1.0 in] |
| G 2 | 30 mm [1.2 in] | 40 mm [1.6 in] | 40 mm [1.6 in] | 25 mm [1.0 in] |
| G $3 / 8 \mathrm{~B}$ | 25 mm [1.0 in] | 30 mm [1.2 in] | 30 mm [1.2 in] | 20 mm [0.8 in] |
| G $1 / 2 \mathrm{~B}$ | 25 mm [1.0 in] | 30 mm [1.2 in] | 30 mm [1.2 in] | 20 mm [0.8 in] |

Dead band T in mm [in] (pipe end)

| Dead band | Outer diameter float $\varnothing$ D |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
|  | $\varnothing 30 \mathrm{~mm}$ <br> $[1.2 \mathrm{in}]$ | $\varnothing 44 \mathrm{~mm}$ <br> $[1.7 \mathrm{in}]$ | $\varnothing 52 \mathrm{~mm}$ <br> $[2.0 \mathrm{in}]$ | $\varnothing 25 \mathrm{~mm}$ <br> $[1.0 \mathrm{in}]$ |
| T | $30 \mathrm{~mm}[1.2 \mathrm{in}]$ | $45 \mathrm{~mm}[1.8 \mathrm{in}]$ | $45 \mathrm{~mm}[1.8 \mathrm{in}]$ | $25 \mathrm{~mm}[1.0 \mathrm{in}]$ |

## Process connection

Installation from outside


Installation from inside


## Accessories

## Circular connector M12 x 1 with moulded cable



Connection cable M12 x 1 with integrated LED indicator

|  | Description | Temperature range | Cable length | Order no. |
| :---: | :---: | :---: | :---: | :---: |
|  | Connection cable, 4-pin, PUR cable, UL listed, IP67 $1 x$ LED green, $2 x$ LED yellow | $\begin{aligned} & -20 \ldots+80^{\circ} \mathrm{C} \\ & {\left[-4 \ldots+176^{\circ} \mathrm{F}\right]} \end{aligned}$ | $\begin{aligned} & 2 \mathrm{~m} \\ & {[6.6 \mathrm{ft}]} \end{aligned}$ | 14252834 |
|  | Connection cable, 4-pin, PUR cable, UL listed, IP67 $1 x$ LED green, $2 x$ LED yellow | $\begin{aligned} & -20 \ldots+80^{\circ} \mathrm{C} \\ & {\left[-4 \ldots+176{ }^{\circ} \mathrm{F}\right]} \end{aligned}$ | $\begin{aligned} & 5 \mathrm{~m} \\ & {[16.4 \mathrm{ft}]} \end{aligned}$ | 14252835 |

## Approvals

| Logo | Description | Country |
| :--- | :--- | :--- |

CE EU declaration of conformity
European Union

- EMC directive
- RoHS directive


## Manufacturer's information and certificates

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Logo Description
    China RoHS directive
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Approvals and certificates, see website

## Ordering information

Model / Level and temperature output signals / Switching function / Switch point position / Electrical connection / Process connection / Guide tube length L / Medium temperature / Float

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[^0]:    1) Only with cable outlets
    2) Not with cable material: PVC, PUR
    3) Not with process connection $G 3 / 8$ female
    4) The stated ingress protection (per IEC/EN 60529) only applies when plugged in using mating connectors that have the appropriate ingress protection.
    5) With Pt100/Pt1000 - max. 2 switching outputs
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